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RBW6005G00431-3G-13

Job Sheet 201431



Part No: RBW6005G00431-3G-13

Job Qty: 4 pcs

Part Name: Inside Placard

Part Weight: 0 lbs

Job Created: 10/3/19

Due Date: 11/29/19

Type: SOLD

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Note: DWG RBW6005G00431-3G Rev 2 IPP Rev. A 19.08.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	11/29/19		0.00	0.27	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-07
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	11/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		OCT 07 2019
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-2 - Stock - B4B	4 pcs	11/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DA
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	11/29/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	DA
					QC 21 - SA - 53	21

OCT 08 2019

Part Op 100 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 5. ***NOTE*** Use PDF
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:) Identify and Stock
140 - (QC21- Final Inspection - Work Order Release)

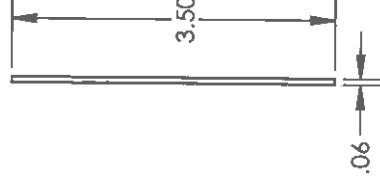
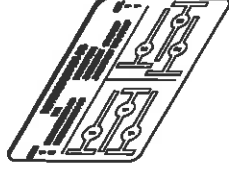
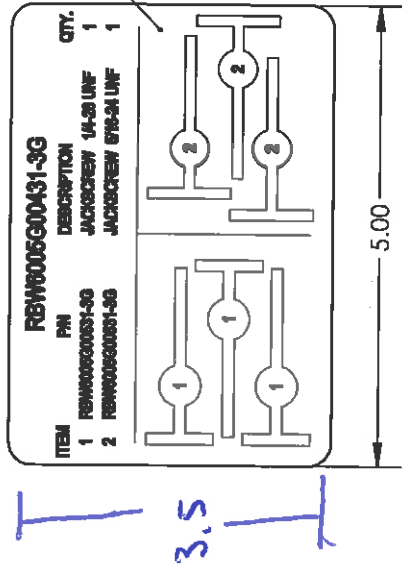
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White 1/16"	.4860 sf (.1215 ea)	100-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	LM922402	0	53	0

Part Specifications				
Specifications could not be found.				

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REV		ECR	REVISIONS	
			DESCRIPTION	
2	16-0017	-13 CHD DIM WAS 4.500 IS 3.50, WAS 5.500 IS 5.00, WAS .125 IS .06, DELETED CONTENTS LIST, CHD QTY, WAS 3 IS 1, ADDED NOTE.	DATE	INITIAL
			2/3/2016	RJC
				JAG



201431 MGS
19-10-03

NOTE:
USE PDF.

DART AEROSPACE	
JACKSCREW SET	
TITLE	
DWG NO.	RBW6005G00431-3G-13
REV	2
MATERIAL: PLASTIC	
TREAT: UNFINISHED	
FINISH: .005 FRACTIONS ± 1/8	
SPEC: .01 ANGLES ± 5°	
SURFACES = 125/	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: WEIL	
USED ON MODEL: AW139	
SCALE	1:2
DATE	3/17/2010
SHEET 5 OF 5	

-13

INSIDE PLACARD

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
						Completed By	
						Lead hand / Supervisor	
		QC / QA Coordinator					